



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3137-5

Job Sheet 171937



Part No: D3137-5

Job Qty: 25 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/12/18

Description:

Type: Stock

Note: DWG REV F IPP A 04.11.04 New issue KJ/JLM IPP Rev B 08.07.03 ECN1207 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Machining-1		J.B. 18-02-21
100	Hardinge	25 pcs	2/10/18	2/10/18	0.01	2.72	Hardinge		J.B. 18-02-21
120	QC	25 pcs	2/10/18	2/10/18	0.00	0.00	QC8		7/18/02/27
130	HandFinish	25 pcs	2/12/18	2/12/18	0.00	0.28	HandFinish1		18-02-27
140	QC	25 pcs	2/12/18	2/12/18	0.00	0.00	QC3		2/18
160	Packaging	25 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1		STOP 6
170	QC21-SA	25 Ea	2/12/18	2/12/18	0.00	0.00	QC21		MAR 11 2018

Part Op 100 - 1-Machine as per Folio FA471 and Dwg D3137 2-Identify as D3137-5

21 MAR 02 2018
9-50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.5200 ft (.0208 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	1	29	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartero.com
www.darteospace.com

Container No: S045083



Part: D3137-5

Job No: 171937

Serial No/Batch: S045083

Revision: D3137

Inspector:

Date: 02/24/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.740Inches ± 0.010	0.750 0.730		
2	Washer	0.257Inches $+ 0.005$ $- 0.000$	0.262 0.257		
3	Washer	0.500Inches ± 0.010	0.510 0.490		
4	Washer	100Degrees ± 0	100 100		
5	Washer	0.360Inches ± 0.010	0.370 0.350		
6	Washer	0.080Inches ± 0.010	0.090 0.070		
7	Washer	0.200Inches ± 0.010	0.210 0.190		
8	Washer	0.650Inches $+ 0.000$ $- 0.010$	0.650 0.640		

Plex 2/9/18 11:35 AM Dart.Gagnon.Michelle